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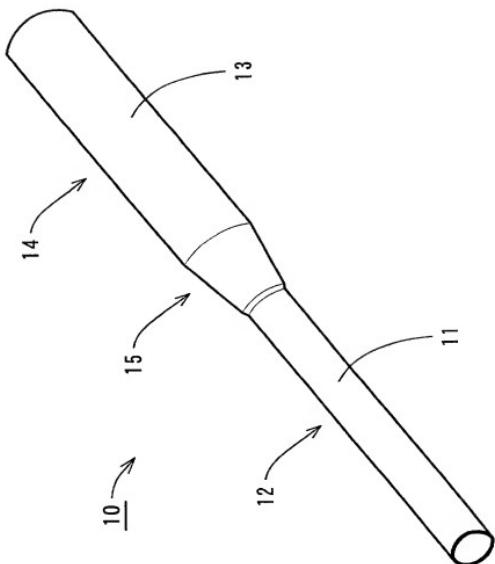
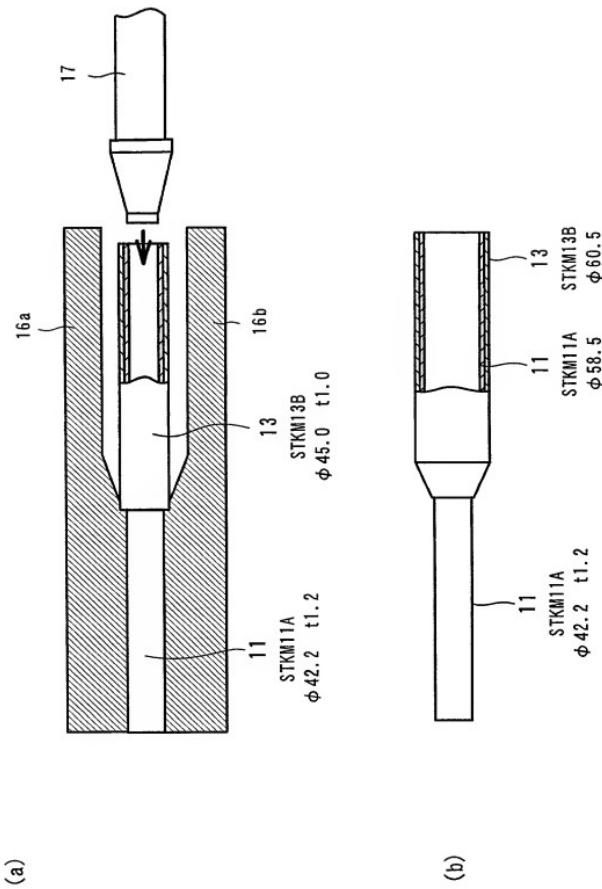


FIG. 1

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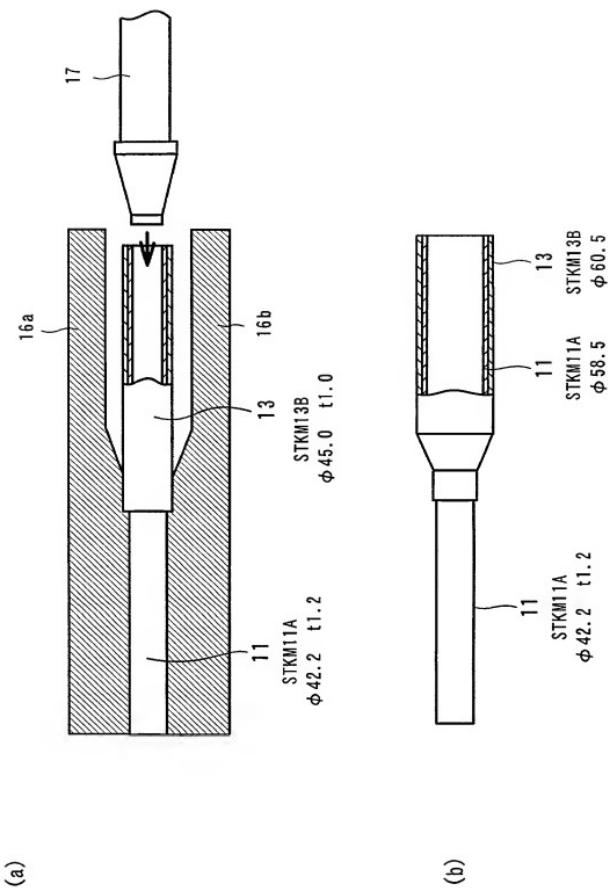
FIG. 2



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FIG. 3



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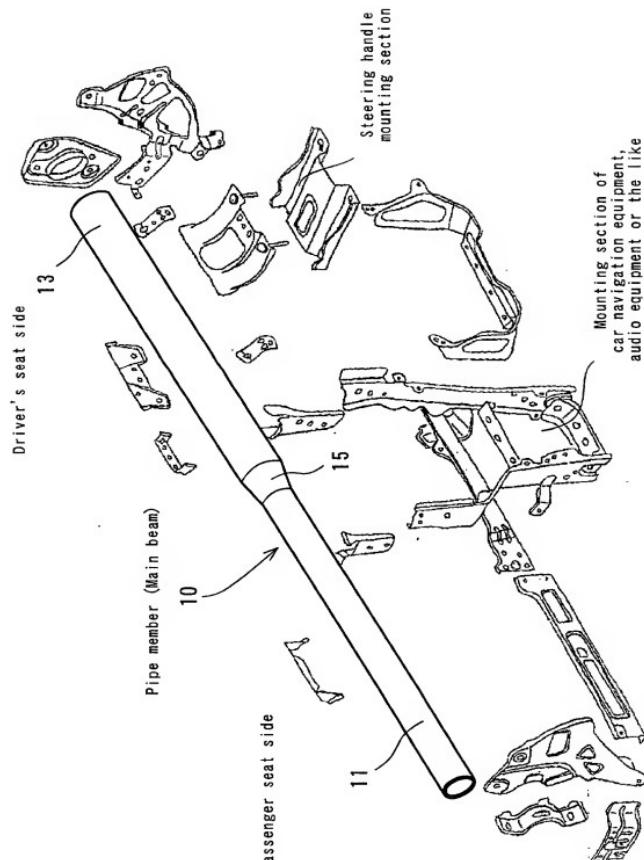


FIG. 4

FIG. 5

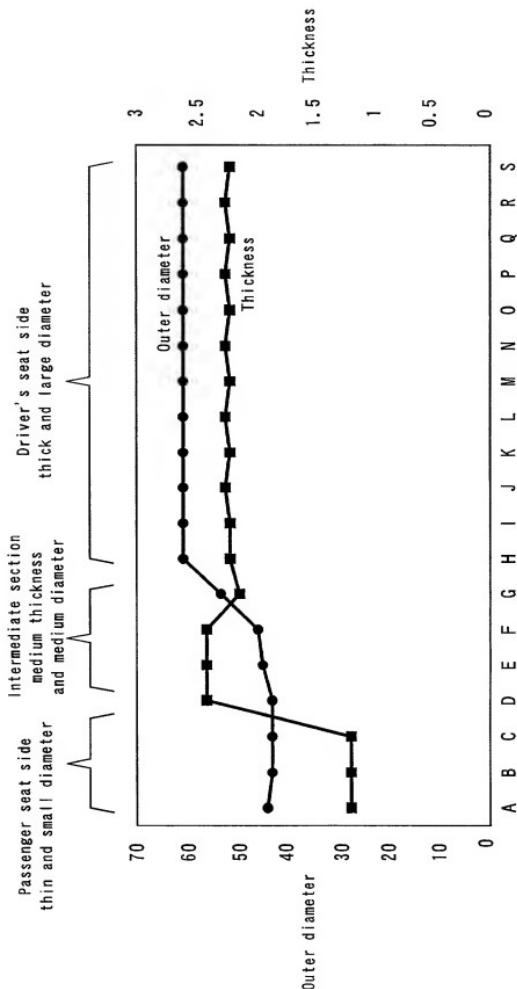


FIG. 6

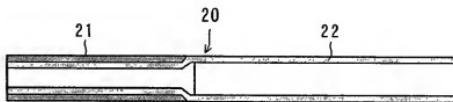
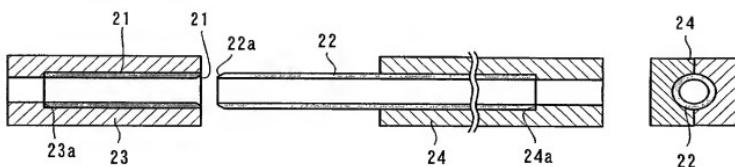
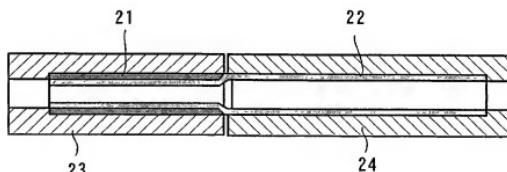


FIG. 7

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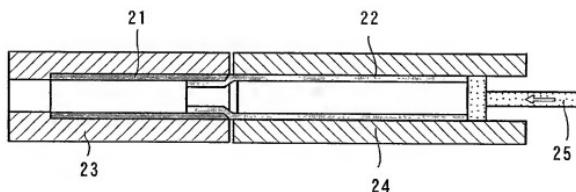


(a)



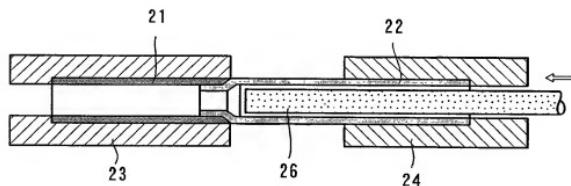
(b)

FIG. 8



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FIG. 9



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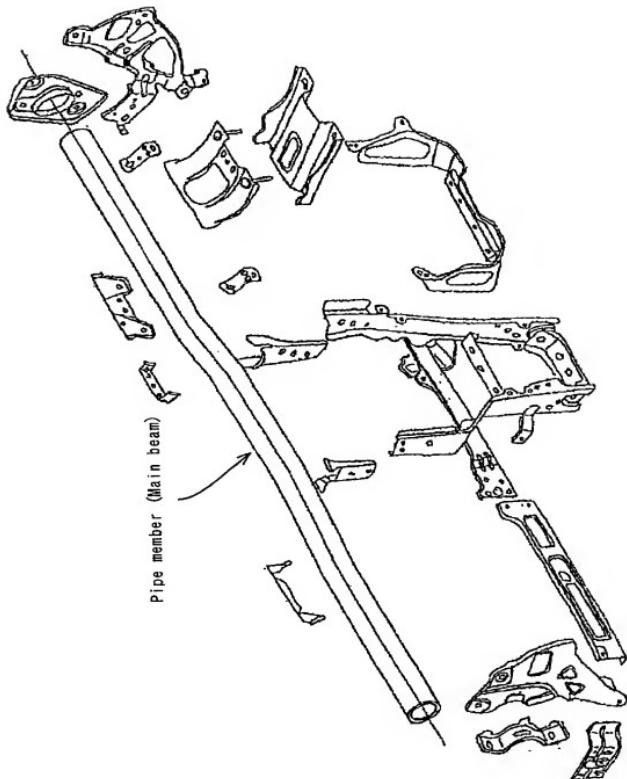


FIG. 10

FIG. 11

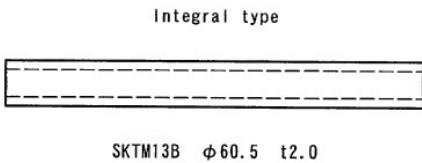
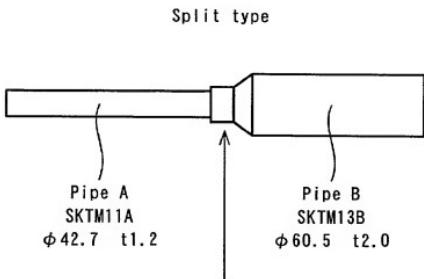


FIG. 12



Pipe B is first processed by drawing to have the same dimension as pipe A.
Then, both pipes A, B are joined by welding.